

HYDRAULIC PUMP SERIES 06



The hydraulic pump is operated by compressed air and has a capacity of 500 NI/min.

Three types of actuation are possible.

Manual: when the flywheel is turned clockwise, a valve delivers compressed air to the reciprocating pneumatic motor. When it is turned anticlockwise, the pump is no longer pressurized and the oil returns to the reservoir.

Pneumatic: the pump is operated by a remote pneumatic signal, allowing use in multiple systems.

No control: the pump is always pressurized.

In all three versions, when the pump reaches the pressure setting, it will deactivate. It restarts automatically only to compensate for strokes, pressure drops due to leaks, or system leaks.



APPLICATIONS

Hydraulic pumps can be used to supply high-pressure circuits, such as:

- single-acting cylinders
- multiple-circuit equipment (with the addition of a multiple valve)
- extractors, presses, and tools for bending, marking, drilling, blanking, upsetting and riveting.

TECHNICAL DATA

Bore	mm	100				
Piston rod dimensions	mm	14	16	18	20	22
Compression ratios		51:1	39:1	30:1	25:1	21:1
Oil flow rate	cm ³ /min	435	570	720	870	1070
Maximum air flow required	NI/min	500				
Maximum air supply pressure		2-8				
Maximum hydraulic pressure at outlet	bar	40-408				
Working temperature range	°C	-10° to +70				
Recommended oil		DEXRON ATF				
Fluid		Filtered lubricated and unlubricated air If lubricated air is used, lubrication must be continuous				

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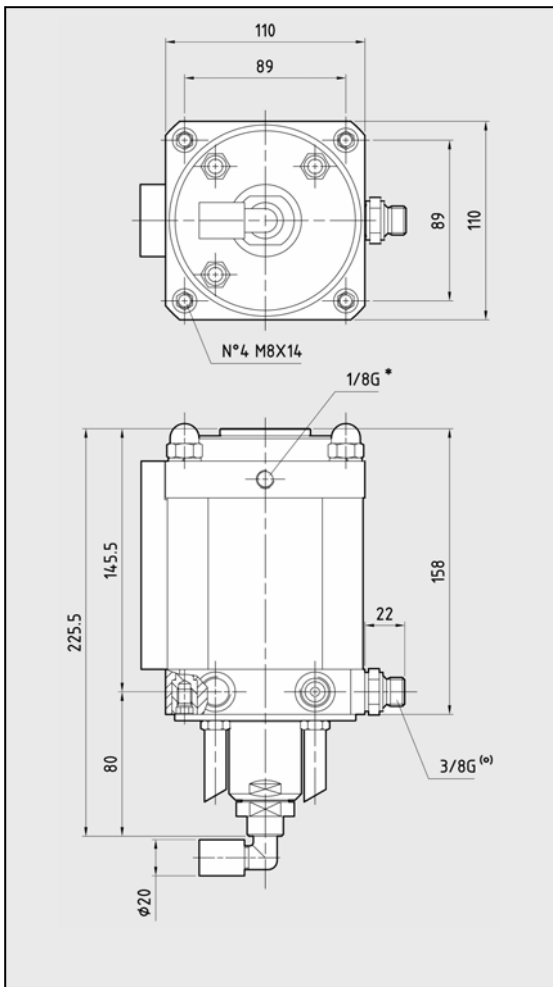


KEY TO CODES

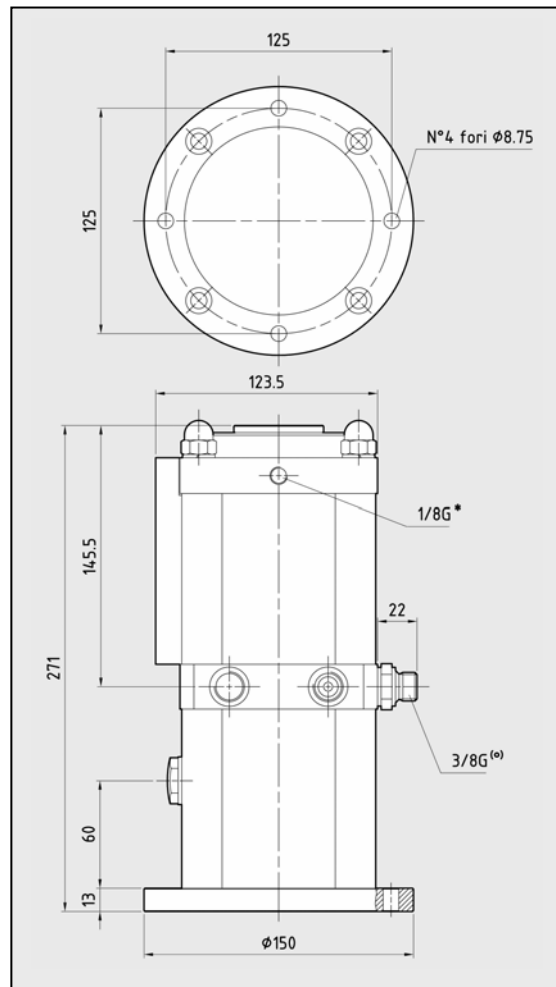
Z52	06	100	14	04	04	CM
	SERIES	BORE	PISTON ROD DIAMET	STROKE (cm)	CONTROL	RESERVOIR
	06	100	16 18 20 22	04	CM Manual control CP Pneumatic control SC No control	SS Without reservoir CS With reservoir CV With tank

CHARACTERISTICS AND DIMENSIONS

Version SS
Without reservoir



Version CS
With reservoir



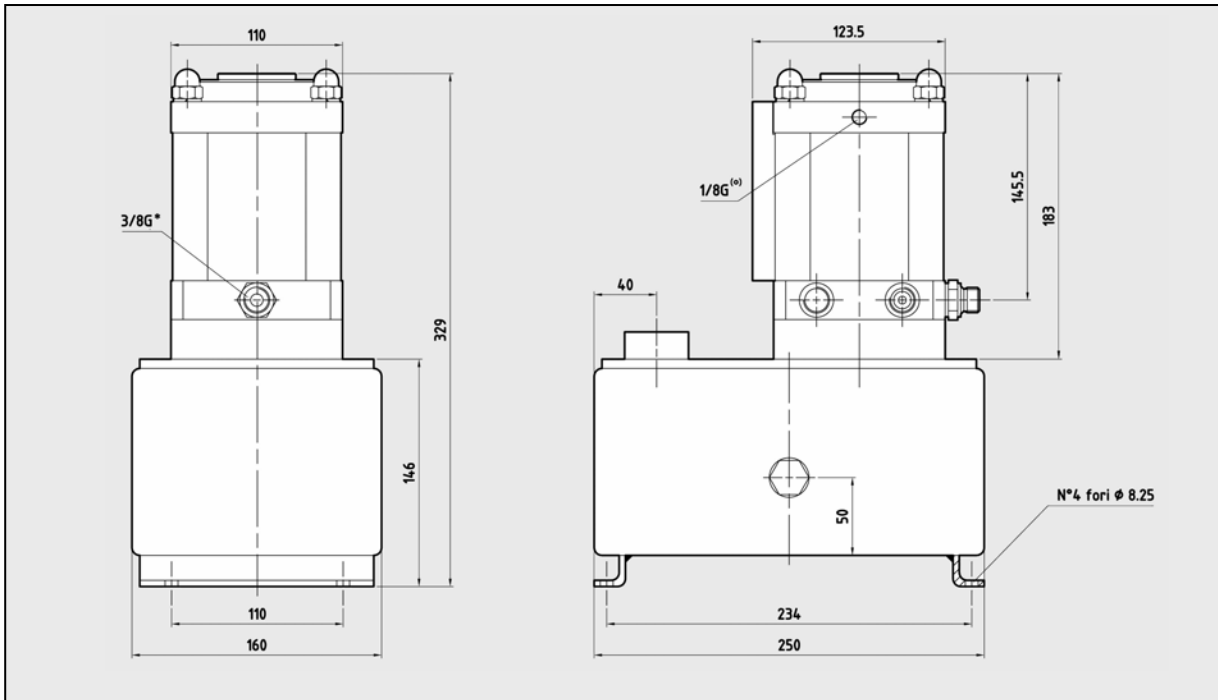
(o) = Oil flow
* = Air supply

(o) = Oil outlet
* = Air supply

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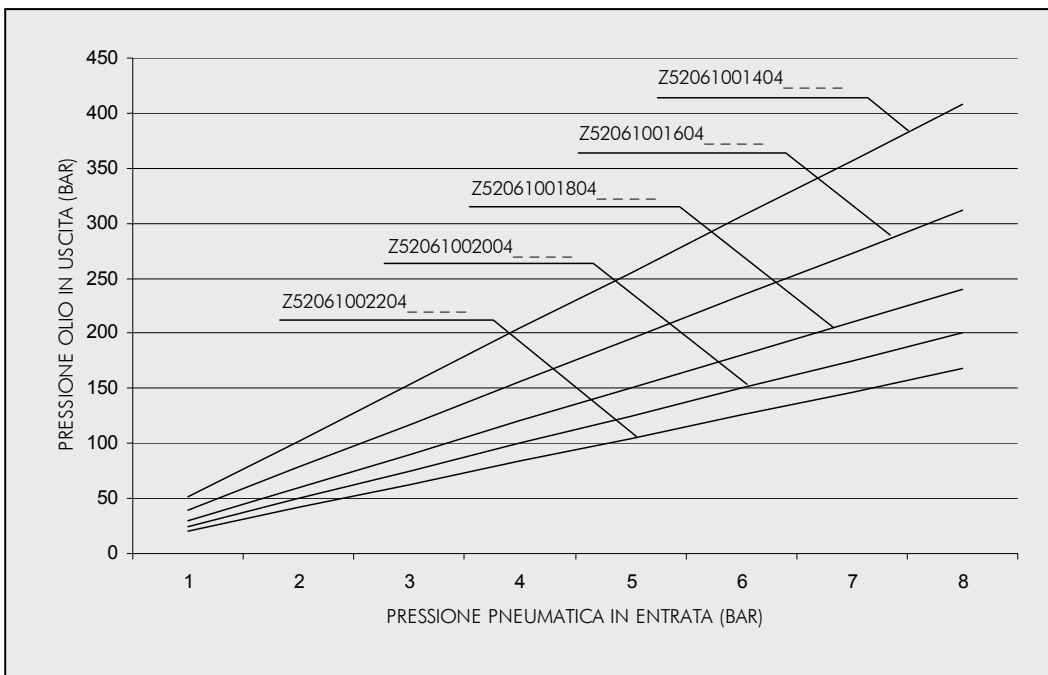


Version CV
With tank



(o) = Air supply
* = Oil flow

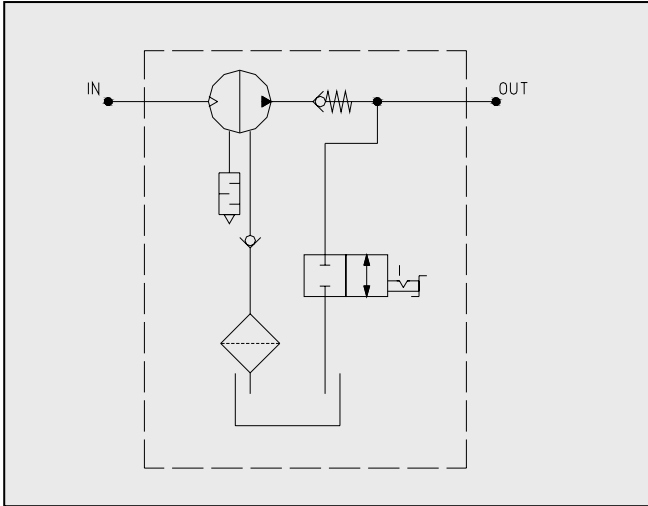
AIR / OIL PRESSURE GRAPH



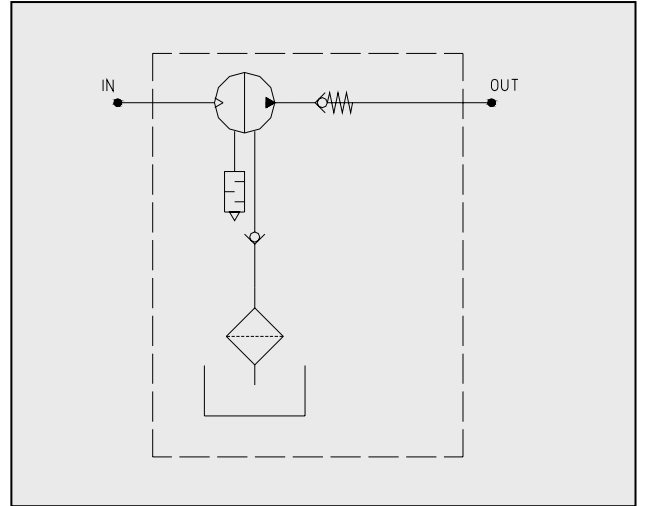
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PNEUMATIC SYSTEM DIAGRAMS

PUMP
MANUAL CONTROL



PUMP
NO CONTROL



PUMP
PNEUMATIC CONTROL

